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**D206-836-111**  
**Job Sheet 188616**



**Part No:** D206-836-111

**Job Qty:** 2 pcs

**Part Name:** Crosstube Antenna Mount Universal



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 1/11/19

**Job Tracking No:**

**Due Date:** 1/24/19

**Created By:** Linda Lacelle

**Type:** SOLD

**Description:**

**Note:** DWG REV A SHEET 7 IPP REV:A 13.04.18 NEW ISSUE DD VERF:JLM IPP REV:B 13.07.18 AS PER ECN13-561 DD VERF:JLM

**Ship Via:**

7509

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 2 pcs | 1/24/19    |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 30      |           |          |

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JAN 14 2019  
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Container No: S145140



Part: D206-836-111  
Job No: 188616

Serial No/Batch: S145140

Revision:

Inspector:

Exp Date:

Instructions:

Date: 01/16/19

|                                 |       |         |           |  |                        |  |
|---------------------------------|-------|---------|-----------|--|------------------------|--|
|                                 |       |         |           |  | Packaging 1 - 31       |  |
|                                 |       |         |           |  | Packaging 1 - 32       |  |
|                                 |       |         |           |  | Packaging 1 - 33       |  |
|                                 |       |         |           |  | Packaging 1 - 34       |  |
|                                 |       |         |           |  | Packaging 1 - 35       |  |
| 120 QC 4                        | 2 pcs | 1/24/19 | 0.00 0.00 |  | QC 4 - 26              |  |
|                                 |       |         |           |  | QC 4 - 28              |  |
|                                 |       |         |           |  | QC 4 - 38              |  |
|                                 |       |         |           |  | QC 4 - 42              |  |
|                                 |       |         |           |  | QC 4 - 58              |  |
|                                 |       |         |           |  | QC 4 - 6               |  |
|                                 |       |         |           |  | QC 4 - 69              |  |
|                                 |       |         |           |  | QC 4 - 9               |  |
|                                 |       |         |           |  | QC 4 - 46              |  |
|                                 |       |         |           |  |                        |  |
| 125 DC - 1 - B4B                | 2 pcs | 1/24/19 | 0.00 0.00 |  | DC - 1 - B4B           |  |
|                                 |       |         |           |  | DC - 2 - B4B           |  |
| 130 Packaging 3-1 - Stock - B4B | 2 pcs | 1/24/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 2 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 3 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 4 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 5 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 6 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 7 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 8 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 9 - B4B  |  |
|                                 |       |         |           |  | Packaging 3 - 10 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 11 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 12 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 13 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 14 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 15 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 16 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 17 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 18 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 19 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 20 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 21 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 22 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 23 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 24 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 25 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 26 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 27 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 28 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 29 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 30 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 31 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 32 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 33 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 34 - B4B |  |
|                                 |       |         |           |  | Packaging 3 - 35 - B4B |  |
|                                 |       |         |           |  |                        |  |
| 140 QC 21 - FG                  | 2 pcs | 1/24/19 | 0.00 0.00 |  | QC 21 - FG - 21        |  |

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control - Photocopy bluefile and create labels as per PPP D206-836-111 CHG001

130 - Identify and pack for shipping as per PPP D206-836-111 Location : FG122 \_

140 - QC21- Final Inspection - Work Order Release

### Job BOM

| Part / Item   | Component Name      | Quantity     | Operation                  | Container             |
|---------------|---------------------|--------------|----------------------------|-----------------------|
| AN4-11A       | Bolt                | 4 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5117002               |
| AN4-16A       | Bolt                | 4 Ea (2 ea)  | 110-Packaging 1 - Pick Kit | 5118986               |
| D2732-030     | Rubber Cushion - 3" | 4 pcs (2 ea) | 110-Packaging 1 - Pick Kit | 5127242 X2 5141533X2  |
| D4853-1       | Top Bracket         | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 511789                |
| D4853-3       | Top Bracket         | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5085161               |
| D4853-5       | Top Bracket         | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5109082               |
| D4853-7       | Top Bracket         | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5147092               |
| D4854-1       | Lower Bracket       | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5110222               |
| D4854-3       | Lower Bracket       | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5032558               |
| D4854-5       | Lower Bracket       | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5032520               |
| D4854-7       | Lower Bracket       | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 514723X1 5032582      |
| D4855-1       | Antenna Bracket     | 2 pcs (1 ea) | 110-Packaging 1 - Pick Kit | 5110663 X1 5117621 X1 |
| MS21042L4     | Nut                 | 8 Ea (4 ea)  | 110-Packaging 1 - Pick Kit | 5129930               |
| NAS1149D0432J | Washer              | 16 Ea (8 ea) | 110-Packaging 1 - Pick Kit | 5093756               |

### Job Allocations

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | AN4-11A        | 4        | 124       | 0         |
|                            | AN4-16A        | 4        | 331       | 0         |
|                            | D2732-030      | 4        | 424       | 0         |
|                            | D4853-1        | 2        | 14        | 0         |
|                            | D4853-3        | 2        | 12        | 0         |
|                            | D4853-5        | 2        | 6         | 0         |
|                            | D4853-7        | 2        | 15        | 0         |
|                            | D4854-1        | 2        | 0         | 0         |
|                            | D4854-3        | 2        | 17        | 0         |
|                            | D4854-5        | 2        | 5         | 0         |
|                            | D4854-7        | 2        | 10        | 0         |
|                            | D4855-1        | 2        | 5         | 0         |
|                            | MS21042L4      | 8        | 1,978     | 0         |
|                            | NAS1149D0432J  | 16       | 608       | 0         |

### Part Specifications

Specifications could not be found.



## 25.3. PARTS LIST

| Qty<br>-019 | Qty<br>-111 | Part Number   | Description                                         |
|-------------|-------------|---------------|-----------------------------------------------------|
| X           |             | D350-836-019  | CROSSTUBE ANTENNA MOUNT KIT<br>AS350/355 (P162-350) |
|             | X           | D206-836-111  | CROSSTUBE ANTENNA MOUNT KIT<br>UNIVERSAL (P162-U)   |
|             |             |               |                                                     |
| 1           | 1           | D4853-1       | TOP BRACKET (REPLACES P/N G13013-1)                 |
|             | 1           | D4853-3       | TOP BRACKET (REPLACES P/N G13013-5)                 |
|             | 1           | D4853-5       | TOP BRACKET (REPLACES P/N G13013-7)                 |
|             | 1           | D4853-7       | TOP BRACKET (REPLACES P/N G13013-9)                 |
| 1           | 1           | D4854-1       | LOWER BRACKET (REPLACES P/N G13013-2)               |
|             | 1           | D4854-3       | LOWER BRACKET (REPLACES P/N G13013-6)               |
|             | 1           | D4854-5       | LOWER BRACKET (REPLACES P/N G13013-8)               |
|             | 1           | D4854-7       | LOWER BRACKET (REPLACES P/N G13013-10)              |
|             |             |               |                                                     |
| 1           | 1           | D4855-1       | ANTENNA BRACKET (REPLACES P/N G13013-3)             |
| 2           | 2           | D2732-030     | RUBBER CUSHION (REPLACES P/N G13013-4)              |
|             |             |               |                                                     |
| 2           | 2           | AN4-16A       | BOLT                                                |
| 2           | 2           | AN4-11A       | BOLT                                                |
| 8           | 8           | NAS1149D0432J | WASHER                                              |
| 4           | 4           | MS21042L4     | LOCKNUT                                             |

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Revision: 0

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